Document No. 129-217 October 16, 2002

### SKD...U Electronic Valve Actuator

## **Product Description**

The SKD...U actuator requires a 24 Vac supply signal to control a Flowrite<sup>™</sup> 599 Series valve with a 3/4-inch (20 mm) stroke.

### **Product Numbers**

SKD62U SKD82.50U SKD82.51U

## **Warning/Caution Notations**

WARNING:	A	Personal injury/loss of life may occur if you do not follow a procedure as specified.	
CAUTION:	A	Equipment damage, or loss of data may occur if you do not follow a procedure as specified.	

## **Required Tools**

- 5 mm Allen wrench
- Small and medium flat-blade screwdrivers

# **Expected Installation Time**

20 minutes for factory installed actuator 45 minutes for field replacement of actuator

# **Prerequisites**



#### **WARNING:**

If mounting the actuator to a valve already in line, either close the shut-off valves in the piping (upstream first, then downstream) or switch off the pump to allow the differential and static pressure in the valve to drop.

# **Mounting Positions**

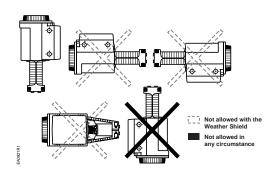


Figure 1. Acceptable Mounting Positions.

# **Using the Weather Shield**

The SKD must be in the vertical position. Complete instructions for the mounting of the Weather Shield are included with that product.

**NOTE:** Use the top knockout position when installing the Weather Shield (See Figure 16).

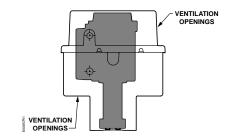


Figure 2. Weather Shield Installation Position.

### Installation

If you are mounting an actuator on a new valve, begin with the instructions in Figure 3.

### Removing the Actuator from the Valve

- 1. Remove the actuator cover.
- 2. Disconnect the wires and conduit, if installed.
- 3. Loosen the valve stem retainer using a 5 mm Allen wrench and lower the valve stem into the valve.
- 4. Loosen the yoke nuts using a 5 mm Allen wrench in the actuator yoke.
- 5. Remove the actuator from the valve, being careful not to damage the valve stem.

Continue with Mounting an Actuator to a Valve.



Figure 3. Preparing a new Valve.

### Mounting an Actuator to a Valve.

**NOTE:** Install the packing heating element, (P/N 599-00417), if used, before proceeding.

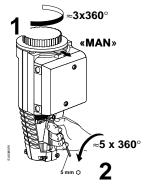


Figure 4.

**NOTE:** Make sure the yoke nuts are loose enough to allow the actuator to slip over the bonnet. See Figure 5.

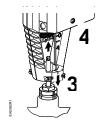


Figure 5.

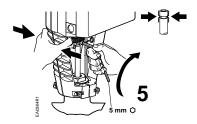


Figure 6.

**NOTE:** Hold the stem retainer in place as you tighten it around the valve stem. See Figure 6.

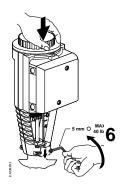


Figure 7.

**NOTE:** Position the actuator to accommodate the wiring. Hold the actuator in place while tightening the yoke nuts. See Figure 7.



Figure 8.

## Wiring



#### **CAUTION:**

Use care when removing the knockout. Do not damage the circuit board.

Do not use autotransformers. Use earth ground isolating step-down Class 2 transformers.

Determine supply transformer rating by summing total VA of all actuators used. The maximum rating for a Class 2 power supply circuit is 100 VA.

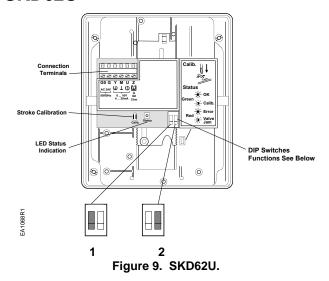
Actuator	Power Consumption	Actuators Per Class 2 Supply Circuit* (80% of Transformer VA)	
SKD62U	17 VA	4	
SKD82.50U	10 VA	8	
SKD82.51U	15 VA	5	

<sup>\*</sup> Operating more actuators requires additional transformers or separate 100 VA power supplies.

# **Wiring Diagrams**

SKD62U SKD82.50U/51U Figures 9 and 10 Figures 11 through 13

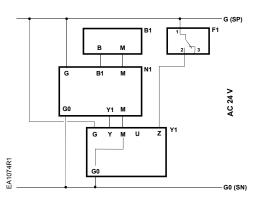
### SKD62U



DIP Switches	1 Selection of Control Signal	2 Selection of Flow Characteristic
ON	4 to 20 mA	Modified*
OFF (Factory Setting)	0 to 10 Vdc	Default

<sup>\*</sup>Changing the default setting will modify an equal percentage valve to a linear flow characteristic. When set to default, the flow characteristic is determined by the valve body.

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B1 SensorF1 Temperature LimiterN1 Controller

Y1 Actuator

Figure 10.

## **Connecting Terminals**

24 Vac		
G	System Potential (SP)	
G0	System Neutral (SN)	
Y	Control Input: 0 to 10 Vdc or 4 to 20 mA (DIP switch selectable)	
Z	Override Control (See Technical Instructions 155-180P25)	
М	Measuring Neutral	
U	Output for 0 to 10 Vdc or 4 to 20 mA measuring voltage. It will match the input signal type.	

The position output signal U will switch from 0 to 10 Vdc to 4 to 20 mA when a 4 to 20 mA input signal is selected and used on the terminal

# Wiring for SKD82...U

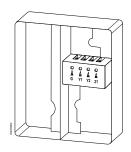


Figure 11. Location of Terminals.

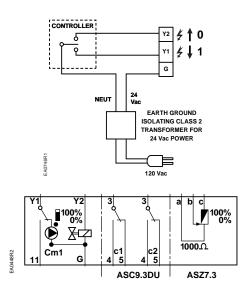


Figure 12. Non-Spring Return SKD82.50U.

#### Connecting Terminals

G	System Potential 24 Vac (+)
Y1	Outward movement of coupling piece (0 to 1)
Y2	Inward movement of coupling piece (1 to 0)
Cm1	Limit switch for 100% stroke
c1	ASC9.3DU double auxiliary switch
c2	ASC9.3DU double auxiliary switch
$1000 \Omega$	ASZ7.3 potentiometer

The diagram shows all possible connections. How many and which are used depend on the application.

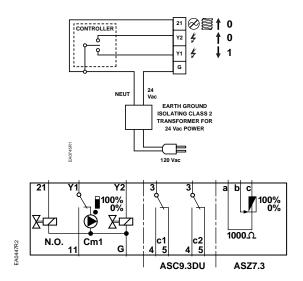


Figure 13. Spring Return SKD82.51U.

#### Connecting Terminals

G	System Potential 24 Vac (+)
21	System Neutral (SN)
Y1	Outward movement of coupling piece (0 to 1)
Y2	Inward movement of coupling piece (1 to 0)
Cm1	Limit switch for 100% stroke
c1	ASC9.3DU double auxiliary switch
c2	ASC9.3DU double auxiliary switch
$1000 \Omega$	ASZ7.3 potentiometer

The diagram shows all possible connections. How many and which are used depend on the application.

# Start-Up

Check the wiring for proper connections.

Consult Technical Instructions 155-180P25 for detailed commissioning information.

### **Normally Closed Valve**

Actuator pressure cylinder moves:

- Outward (0 to 1): Valve opens.
- Inward (1 to 0): Valve closes.

### **Normally Open Valve**

Actuator pressure cylinder moves:

- Outward (0 to 1): Valve closes.
- Inward (1 to 0): Valve opens.

#### **Three-Way Valve**

Actuator pressure cylinder moves:

- Outward: Valve opens between port NC and C.
- Inward: Valve opens between ports NO and C.

**NOTE:** The valve body assembly determines the complete assembly action.

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# **Manual Operation**

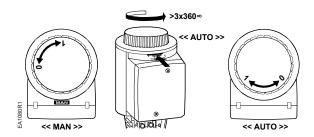


Figure 14. Manual Override in Manual and Automatic Position.

Each complete revolution (360°) is equal to 3/32-inch (2.5 mm) stroke.

## Reference

Technical Instruction	Document Number
EA 599-4 Flowrite EA599 Series SKD Electronic Valve Actuator Proportional Control	155-180P25
EA 599-5 Flowrite EA599 Series SKD Electronic Valve Actuator 3- position(Floating) Control	155-181P25

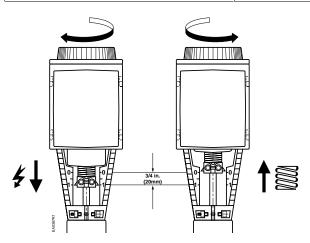
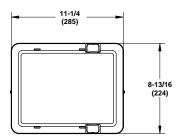


Figure 15. Valve Stem Travel Indication.

## **Dimensions**



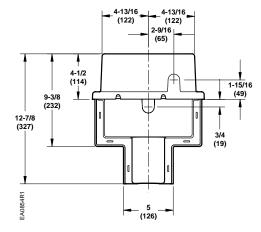


Figure 16. Dimensions of the 599-10071 Weather Shield in inches (mm).

# **Dimensions, Continued**



#### **CAUTION:**

Be careful when removing the knockout. Do not damage the circuit board.

**NOTE:** Use the top knockout position when installing the Weather Shield.

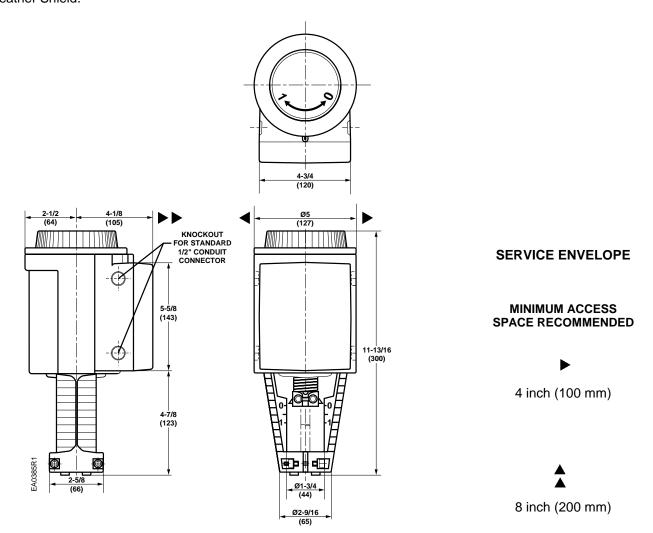


Figure 17. SKD...U Dimensions in Inches (mm).

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